

Alkamax[®] ML2610PN

Technical Data Sheet Metallocene Linear Low Density Polyethylene

DESCRIPTION

Alkamax ML2610PN is a metallocene linear low density polyethylene copolymer. This metallocene grade has excellent processability permitting higher production rates and is designed for high performance film applications requiring superior toughness and stiffness. Alkamax ML2610PN is formulated with a process aid and a process stabilisation package. It does not contain slip or antiblocking additives.

APPLICATION

Film Extrusion: Alkamax ML2610PN is intended for applications requiring high performance polyethylene resins. Films produced with Alkamax ML2610PN have superior stiffness and toughness, which may allow downgauging existing film structures. These properties combined with excellent optical properties and high performance sealing make this grade ideal for heavy duty applications, lamination and form, fill and seal films. It has been designed for processing on a wide range of blown film extrusion equipment. Addition of a UV stabiliser should be considered where the intended application involves intermittent to extended exposure to sunlight.

FOOD CONTACT / PRODUCT SAFETY

For food contact information please refer to the Regulatory Data Sheet at genos.com. For product safety information please refer to the Safety Data Sheet at genos.com.

Polymer Properties		Value ¹	Units	Test Method
Melt Index @ 190°C, 2.16 kg		1.0	g/10 min	ASTM D1238
Density		0.926	g/cm ³	ASTM D1505
Film Properties ²		Value ¹	Units	Test Method
Haze (10% LDPE blended)		15	%	ASTM D1003
Gloss, 45° (10% LDPE blended)		53	GU	ASTM D2457
Dart Drop Impact (F ₅₀)		350	g	ASTM D1709
Tear Strength	MD TD	4.6 5.9	N N	ASTM D1922
Tensile Strength at Yield ³	MD TD	14 14	MPa MPa	ASTM D882
Tensile Strength at Break ³	MD TD	46 45	MPa MPa	ASTM D882
Elongation at Break ³	MD TD	840 900	% %	ASTM D882
2% Secant Modulus ⁴	MD TD	250 270	MPa MPa	ASTM D882

Typical values - not to be construed as specifications. 1.

2. Film properties have been measured on 50 µm gauge film extruded at Qenos Gloucester line (2.8:1 blow-up ratio).

3. At 500 mm/min cross head speed.

4. At 20 mm/min cross head speed.

Ingenious

For up to date information, refer to genos.com

This information is offered solely for your consideration, investigation, verification and shall not be construed as a warranty or representation for which Qenos Pty Ltd assumes legal liability, except to the extent that such liability is imposed by legislation and cannot be excluded. Values quoted are the result of tests on representative samples, and the product supplied may not conform in all respects. Qenos Pty Ltd reserves the right to make any improvements or amendments to the composition of any grade or product without alteration to the code number. In using Qenos Pty Ltd products, you must establish for yourself the most suitable formulation, production method and control tests, to ensure the uniformity and quality of your product in compliance with all laws. Qenos Pty Ltd ACN 054 196 771 is the registered user of the Qenos Logo which is registered trademark of Qenos Pty Ltd. "Alkamax" is a trademark of Qenos Pty Ltd.



