

Technical Data Sheet High Density Polyethylene

DESCRIPTION

Alkatane HD2090 is a high flow injection moulding grade of High Density Polyethylene.

APPLICATION

Alkatane HD2090 is intended for the production of housewares, closures and thin-walled containers. Suitability for use in any application should be determined by appropriate performance testing.

FOOD CONTACT / PRODUCT SAFETY

For food contact information please refer to the Regulatory Data Sheet at <u>genos.com</u>. For product safety information please refer to the Safety Data Sheet at <u>genos.com</u>.

Polymer Properties	Value ¹	Units	Test Method
Melt Index @ 190°C, 2.16 kg	20	g/10 min	ASTM D1238
Density	0.956	g/cm ³	ASTM D1505

Moulding Properties	Value ¹	Units	Test Method
Tensile Strength at Yield ²	30	МРа	ASTM D638
Durometer Hardness	63	Shore D	ASTM D2240
Flexural Modulus (1% Secant) ³	1350	МРа	ASTM D790B
Izod Impact Strength @ -30°C	31	J/m	ASTM D256 Method A
ESCR- 10% Igepal (F ₅₀)	<10	hrs	ASTM D1693 Condition B

1. Typical values - not to be construed as specifications.

2. At 50 mm/min cross head speed, type 4 dumbbell and 1.9 mm thickness.

3. At 12.7 mm/min cross head speed.

Ingenious

Transformations

For up to date information, refer to genos.com

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