

Alkatane® HD1090

Technical Data Sheet High Density Polyethylene

DESCRIPTION

Alkatane HD1090 is an injection moulding grade of High Density Polyethylene with a good balance between flow and impact resistance.

APPLICATION

Alkatane HD1090 is intended for use in the production of mouldings such as pails, crates and closures. Addition of a UV stabilizer should be considered where the intended application involves intermittent to extended exposure to sunlight. Suitability for use in any application should be determined by appropriate performance testing.

FOOD CONTACT / PRODUCT SAFETY

For food contact information please refer to the Regulatory Data Sheet at <u>genos.com</u>. For product safety information please refer to the Safety Data Sheet at <u>genos.com</u>.

Polymer Properties	Value ¹	Units	Test Method
Melt Index @ 190°C, 2.16 kg	10	g/10 min	ASTM D1238
Density	0.956	g/cm ³	ASTM D1505

Moulding Properties	Value ¹	Units	Test Method
Tensile Strength at Yield ²	29	МРа	ASTM D638
Durometer Hardness	63	Shore D	ASTM D2240
Flexural Modulus (1% Secant) ³	1350	MPa	ASTM D790B
Izod Impact Strength @ -30°C	39	J/m	ASTM D256 Method A
ESCR- 10% Igepal (F ₅₀)	<10	hrs	ASTM D1693 Condition B

- 1. Typical values not to be construed as specifications.
- 2. At 50 mm/min cross head speed, type 4 dumbbell and 1.9 mm thickness.
- 3. At 12.7 mm/min cross head speed.

For up to date information, refer to genos.com

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Issue date: 05/01/2016 Version number: V2.0